1. PRODUCT & COMPANY IDENTIFICATION
Product Name: PrimaFresh 3500
Product Code: 10529
Product Use: High Shine Premium Carinauba Coating for Pomegranates
Supplier: Pace International, LLC
Address: 5661 Branch Road, Wapato, WA 98951
Phone Number: 800-936-6750 (Monday-Friday, 7:00 a.m. – 4:00 p.m.)
Medical Emergency Phone Number: 888-271-4649 (PROSAR)
Transportation Emergency Phone Number: 800-424-9300 (CHEMTREC)

2. HAZARDS IDENTIFICATION
Classification:
- Skin irritation, Category 3
- Eye irritation, Category 2B
- Respiratory Sensitization, Category 1
Precautionary Statements:
- Prevention Statements:
  - P264 Wash hands thoroughly after handling.
  - P261 Avoid breathing mist/vapours/or spray.
  - P284 In case of inadequate ventilation wear a NIOSH-approved respirator when needed.
- Response Statements:
  - P332/313 If skin irritation occurs: Get medical advice/attention.
  - P305/351/338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P337/313 If eye irritation persists: Get medical advice/attention.
  - P304/340 IF INHALED: remove person to fresh air and keep comfortable for breathing.
  - P342/311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor for advice.
- Disposal Statements:
  - P501 Dispose of contents/container should be made in accordance with applicable regional, national and local laws and regulations.
Hazard Symbols:
- DANGER
- H316 Causes mild skin irritation.
- H320 Causes eye irritation.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

3. COMPOSITION/INFORMATION ON INGREDIENTS
<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS #</th>
<th>Concentration (w/w %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>&lt; 3 %</td>
</tr>
<tr>
<td>Proprietary food grade ingredients</td>
<td></td>
<td>balance</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
General
- Have the product container, label or Safety Data Sheet with you when calling a poison control center or physician, or going for treatment.
If on Skin:
- Take off contaminated clothing. Wash skin with plenty of soap and water. If redness, burning, or irritation persists, get medical advice/attention. Wash contaminated clothing before reuse.
If in Eyes:
- Hold eye open and rinse slowly and gently with water for 15 – 20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Get medical advice/attention.
If Swallowed:
- Call a poison control center or doctor for treatment advice. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give anything by mouth to an unconscious person.
If Inhaled:
- Move person to fresh air. If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth-to-mouth, if possible.
5. **FIRE FIGHTING MEASURES**

**Extinguishing Media:** Not flammable. Use any means suitable for extinguishing surrounding fire. Water spray may be used to keep fire exposed containers cool.

**Special Exposure Hazards:** None known.

**Special Protective Equipment / Procedures for Firefighters:** Wear self-contained breathing equipment.

6. **ACCIDENTAL RELEASE MEASURES**

**Personal Precautions:** Wear protective clothing, chemical resistant gloves, and safety glasses.

**Environmental Precautions:** In case of spill isolate area and deny entry to unnecessary personnel. Do not allow product to enter sewers, lakes, streams or other bodies of water.

**Containment / Clean-Up Methods:** Stop spill at the source. Construct temporary dikes of dirt, sand, or other appropriate material to prevent spreading of the material. Absorb with an inert material such as sand or vermiculite and place in an appropriate container for disposal.

7. **HANDLING & STORAGE**

**Handling:** Avoid contact with skin and eyes. Good standards of hygiene should be maintained at all times. Smoking, eating, and drinking are prohibited in the work area. For personal protection wear protective clothing, chemical resistant gloves, and safety glasses.

**Storage:** Store in a cool, dry area at room temperature, and away from direct sunlight. Keep container tightly closed when not in use. Keep out of reach of children and livestock.

8. **EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Occupational Exposure Limits:** Morpholine CAS# 110-91-8

<table>
<thead>
<tr>
<th></th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 ppm</td>
<td>(OSHA 8-hr PEL, Cal/OSHA, NIOSH REL, ACGIH TLV)</td>
</tr>
</tbody>
</table>

**Engineering Controls:** Local exhaust ventilation maybe necessary to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source. Provide mechanical ventilation for confined spaces.

**Personal Protective Equipment :**

- **Clothing:** Wear protective clothing and chemical resistant gloves when handling.
- **Eye Protection:** Wear safety glasses. Eye fountain and washing facilities should be present at work area.
- **Respiratory Protection:** Not normally required. A NIOSH-approved respirator with organic vapor filter may be used in misty environments without proper ventilation.

9. **PHYSICAL & CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical state:</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Appearance:</strong></td>
<td>Brown Opaque liquid</td>
</tr>
<tr>
<td>Upper/Lower flammability limits:</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor:</td>
<td>Slight carnauba odor</td>
</tr>
<tr>
<td>Odor threshold:</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>8.0 – 10.0</td>
</tr>
<tr>
<td>Melting/Freezing point:</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling point:</td>
<td>212°F (100°C)</td>
</tr>
<tr>
<td>Flash point:</td>
<td>Not flammable</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Auto-ignition temperature:</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition coefficient:</td>
<td>Not available</td>
</tr>
</tbody>
</table>
10. STABILITY & REACTIVITY
Reactivity hazards: None known
Chemical stability: Stable at ambient conditions
Conditions to avoid: None known
Incompatible materials: Alkali metals, strong oxidizers
Hazardous decomposition products: Irritating or poisonous oxides of nitrogen and carbon may form when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Toxicity</th>
<th>Acute Oral: LD₅₀ (estimate): &gt; 5000 mg/kg</th>
<th>Based on Ingredients</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute Dermal: LD₅₀ (estimate): &gt; 5000 mg/kg</td>
<td>Based on Ingredients</td>
</tr>
<tr>
<td></td>
<td>Inhalation: LC₅₀ (estimate): &gt; 20 mg/L</td>
<td>Based on Ingredients</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Causes mild skin irritation
Eye damage/irritation: Causes mild eye irritation.
Respiratory/Skin sensitization: May cause allergy or asthma symptoms if inhaled. Difficulty breathing.
Germ cell mutagenicity: Not available
Carcinogenicity: No carcinogenic effects are expected due to product being comprised of FDA-approved food-grade ingredients.
Reproductive toxicity: Occasional workplace exposure is not expected to present a hazard.
Target organ effects: No known target organ effects.
Aspiration hazard: Material does not present an aspiration hazard.
Potential health effects: May cause redness and mild irritation to eyes. Prolonged or repeated contact may cause skin irritation. May cause an allergic reaction to skin of sensitive individuals.

12. ECOLOGICAL INFORMATION

Toxicity: LC₅₀ (96-hr) fish: > 100 mg/L (estimate) Based on Ingredients
Persistence/ degradability: Not available
Bioaccumulative potential: Not available
Mobility in soil: Not available
Other adverse effects: Not available

13. DISPOSAL CONSIDERATIONS
Disposal methods: Recover or recycle if possible. Do not discharge into sewers, lakes, streams, or other bodies of water. Disposal should be made in accordance with applicable regional, national and local laws and regulations. Consult appropriate regulatory officials for information on disposal, keeping in mind that local regulations may be more stringent than regional or national requirements.

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>DOT</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number:</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Proper shipping name:</td>
<td>Not regulated</td>
<td>Not regulated</td>
</tr>
<tr>
<td>Hazard class(es):</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Packing group:</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Marine Pollutant:</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Special precautions:</td>
<td>None</td>
<td></td>
</tr>
</tbody>
</table>
15. REGULATORY INFORMATION

SARA 313: Contains no chemicals subject to SARA Title III Section 313 in quantities sufficient to trigger reporting requirements.

TSCA: All components of this product are included or exempt from inclusion in EPA’s Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

HMIS Ratings: Health – 1 | Flammability – 0 | Reactivity – 0

The information provided in this Safety Data Sheet (SDS) is provided in good faith and believed to be accurate at the time of preparation of the SDS. However, Pace International, LLC and its subsidiaries or affiliates extend no warranties, make no representations, and assume no responsibility as to the accuracy, suitability, or completeness of such information. Additionally, neither Pace International, LLC nor any of its subsidiaries or affiliates represents or guarantees that this information or product may be used without infringing the intellectual property rights of others. It is the users’ own responsibility to determine the suitability of this information for their own particular use of this product. If necessary, contact Pace International, LLC to confirm that you have the most current product label and SDS.

This Safety Data Sheet (SDS) may provide more information than the product label but does not replace or modify the product labeling (attached to and accompanying the product container). The product SDS and the product label both provide consistent and important health, safety, and environmental information as required by the Occupational Health and Safety Act (29 CFR 1910.1200, “Hazcom”). This requirement covers employers, employees, emergency responders, users and others handling the product. All necessary hazard classification and appropriate precautionary, use, storage, and disposal information is set forth on the labeling and the SDS.

SDS preparation date: October 18, 2017
Replaces SDS dated: August 25, 2017
Changes since last revision: Section 1, Product Use